



SARASWATI CASTINGS
AN ISO 9001 : 2000 CERTIFIED COMPANY

Our expertise to take you
ahead with quality



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ABOUT COMPANY

Saraswati Castings goes far beyond being at the forefront of the Indian Roll industry. It's about breaking new ground in roll Designing, Machining, Finishing and Quality to hand picked clientele.

[read more](#)

QUALITY POLICY

Saraswati Castings is a quality driven company with focus on total customer satisfaction. Prime commitment towards quality has resulted in Saraswati Castings Chilled Rolls.

[read more](#)


INFRASTRUCTURE

We have a very skilled and talented team of workers. They work hard to deliver quality products which meets our national as well as international client's.

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CATEGORIES

- [Rolling Mill Rolls](#)
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- [Highly Alloyed Rolls](#)
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Welcome to our online office

Chilled Rolls Manufacturers SARASWATI CASTINGS is considered to be one of India's leading Roll Manufacturers. The company is specialists in the manufacture of Cast Iron Chilled Rolls. Promoters are specialist in the Design & Manufacturing of Chilled Rolls for the Steel Rolling Mills Producing TMT, CTD, TOR, Round, Wire Rod, Angle, Bar, Light and Medium Sections, Billet, Narrow Strip and Tube Mill applications beside steel re-rolling mills. Chilled Rolls are also produced for the non-ferrous.

[read more](#)

Featured Products



Rough Stand Rolls



Finishing Stand Rolls



INDEFINITE CHILLED ROLLERS



INDEFINITE CHILLED ROLLERS

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About Company

Saraswati Castings is located in the industrial estate of Malerkotla, the historical & unpolluted town of Punjab province it is adjoining Mandi-Gobindgarh, which is known as the Steel Capital of India, the factory is situated 350 km North of India's capital New Delhi.



The corporate vision of Saraswati Castings goes far beyond being at the forefront of the Indian Roll Industry. It's about breaking new ground in roll Designing, Machining, Finishing and Quality to hand picked clientele. Our aim is to focus on providing a single source roll manufacturing and maintenance facility that will ensure fast & accurate results for our esteemed clients. Our aim is to provide in-depth and comprehensive technical services to cultivate close customer partnerships. In order to supply the best quality rolls to meet individual mill applications, we are continuously developing and researching methods to improve roll quality and roll shop productivity by increasing campaign life, decreasing down time and reducing roll stocks.

Since inception, Saraswati Castings has been a market leader in its core market Mandi-Gobindgarh which has maximum numbers of rolling mills alone (550-600 mills) in India and has met the country's rolling requirements for a wide variety of industries, through continuous

improvements both in process as well as products in addition to that Saraswati Castings is supported by an experienced and highly qualified multi-disciplinary team whose provide tailored solutions for specific mill applications, ensuring high quality cost-effective and efficient solutions, endow with more value to its customers in terms of more rolling per roll.

As quality is becoming a decisive factor in the face of ever-harsher competition in national and international markets our market success is closely linked with our uncompromised quality approach which have adopted high-end norms of roll making connected to our goal of meeting the constantly increasing quality requirements of our customers resulting our utterly satisfied customers from decades and this comes not only from quality approach & system, but it comes also from attitude and ethics which transmit our core values of credibility, commitment, agility, team spirit, honesty, integrity and excellence as our corporate culture, we are still committed to our customers for best values, low cost yet high quality product and services.

We have very futuristic vision for our futures to accelerated growth with global mindset through strategic alliances & diversification to serve you even better because for us, business is not just doing deals; business is having great products, doing great engineering, and providing tremendous service to customers because Saraswati Castings has kept pace with the changing needs of the industry in past, present and of course a self commitment for future.

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OUR PRODUCTS

Our Products

ROLLING MILLS ROLLS

ROUGHING STAND ROLLS

We manufacture roughing mill rolls from diameter 300 mm to 600 mm and length from 600mm to 1200mm. The hardness of these rolls ranging from 45 degrees to 55 degrees shore C.



Rough Stand Rolls

INTERMEDIATE STAND ROLLS

These rolls are manufactured in the sizes of 250mm to 360mm in diameter and length from 500mm to 600mm. The hardness of these rolls ranging from 60 degrees to 65 degrees shore C.

FINISHING STAND ROLLS These rolls are manufactured in the sizes of 250mm to 360mm in diameter and length from 500mm to 600mm. The hardness of these rolls ranging from 70 degrees to 75 degrees shore C.



Finishing Stand Rolls

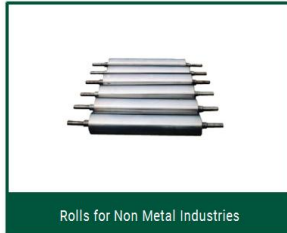


Finishing Stand Rolls

ROLLS FOR NON METAL INDUSTRIES Rolls for non metal industries like Roller flour mills, Baking Industries, Rubber, Paint, Chemical, Printing Ink Machinery, Solvent Extraction Plants etc, ranging from Diameter 150mm to 600mm and length from 300mm to 1500mm. The hardness of these rolls is 60 degrees to 75 degrees shore C. The chill depth ranges between 15-50mm. The chill depth can be increased or decreased as per customer instructions.



Rolls for Non Metal Industries



Rolls for Non Metal Industries

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Our Products

DEFINITE ROLLS

The working surface of **SARASWATI CASTINGS** shows the white graphite free structure consisting of eutectic carbide and transformed austenite. This gives a hard layer which confers good resistance to wear. The core and neck are made upon steel shaft in specialized double poured centrifugally cast chill Rollers barrels.



DEFINITE ROLLS

Compared to grey iron, white **SARASWATI CASTINGS** is less soft, strong and incapable of withstanding high dynamic stresses, but owing to its greater hardness, has better wear-resistance, and has high compressive strength. It retains a fair proportion of its strength at elevated temperature, for example, in hot rolling. These make excellent work steel re-rolling mills, semi-automatic or Automatic plants, Wire roll plants, TMT plants, Roughing mill Rollers, Intermediate DEFINITE CHILLED ROLLERS

CHEMICAL COMPOSITION						MECHANICAL PROPERTIES		
C	Si	Mn	Cr	Ni	Mo	U.T.S.	Impact	Hardness
3.00 - 3.40	0.20 - 0.90	0.25 - 0.60	0.20 - 0.50	1.00 - 2.00	0.25 - 0.35	20 - 27	0.20 - 0.25	55 - 70
3.20 - 3.60	0.20 - 0.80	0.20 - 0.60	0.20 - 0.50	1.70 - 2.50	0.25 - 0.40	20 - 27	0.20 - 0.25	70 - 75

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Our Products

INDEFINITE CHILLED ROLLERS

Compared to **SARASWATI CASTINGS** where the chill-zone is graphite-free clear white, Indefinite Roll is cast using such proportions of silicon, chromium, nickel and molybdenum that the working face is no longer completely white but contains a small amount of very finely divided graphite flakes gradually increasing from face to core with corresponding decrease in the amount of carbide. The Rollers are to ensure minimum sacrifice of **SARASWATI CASTINGS** while achieving maximum functional depth.



INDEFINITE ROLLERS

The transition from Chill to graphite being more smooth, the gradual change in hardness associated with the Indefinite-chill structure allows deeper grooving. Thus Indefinite Chill Rollers are superior in biting performance and have enough strength and resistance against thermal shock occurring at the time of accident in the rolling operation compared to **SARASWATI CASTINGS**

Roll of this type have hardness up to about 70 Shore °C can be grooved for use in roughing and finishing stands, for processing sections such as T-bars and U-sections, and for roughing and intermediate Rollers of wire and rod mills.

CHEMICAL COMPOSITION						MECHANICAL PROPERTIES		
C	Si	Mn	Cr	Ni	Mo	U.T.S.	Impact	Hardness
kg/mm ²						kg/mm ²	kg.m/cm ²	Shore°C
3.00 - 3.50	0.80 - 1.50	0.55 - 1.20	0.80 - 1.40	1.45 - 2.50	0.25 - 0.45	20 - 30	0.20 - 0.25	55 - 75

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HIGHLY ALLOYED CHILLED ROLLERS FOR TMT PLANTS:

Alloyed rollers are special steels alloyed with nickel, chromium & molybdenum, which is used in breakdown, roughing & intermediate mills for finishing of heavy sections, these rollers are statically cast and undergo a three stage high temperature heat treatment comprising of annealing, normalizing & tempering rotation, the rollers are available in a wide variety of composition & properties to suit specific application.



HIGHLY ALLOY

The matrix structure is pearlitic or bainitic depending on the alloy content, changing the carbide distribution obtained through control of chemical composition varies the hardness, finishing rollers for sheet, plate and strip mills, intermediate and finishing rollers for small section, bar and wire rod mills, also used as cold mill rollers for ferrous and non-ferrous sheets

CHEMICAL COMPOSITION			
C	Ni	Cr	Mo
3.00-3.30	1.50-1.80	0.40 max	0.20-0.35
3.20-3.50	1.70-2.60	0.40 max	0.20-0.35

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DOUBLE POURED CHILLED ROLLS

The working surface of **SARASWATI CASTINGS** shows the white graphite free structure consisting of eutectic carbide and transformed austenite. This gives a hard layer which confers good resistance to wear. The core and necks exhibit a tough grey structure, and the iron of the transition zone is mottled.

Compared to grey iron, white chill iron is less soft, strong and incapable of with standing high dynamic stresses, but owing to its greater hardness, has better wear-resistance, and has high compressive strength. It retains a fair proportion of its strength at elevated temperature, for example, in hot rolling . These make excellent work Rollers for two, three and four-high mills, turning out of high grade ferrous and non-ferrous sheet and strip or section. High Alloy Clear Chilled Rollers have proved well suited for the finishing stand of rod and light section mills, for continuous small and medium hot strip mills, and for strip mills of older design

CHEMICAL COMPOSITION						MECHANICAL PROPERTIES		
C	Si	Mn	Cr	Ni	Mo	U.T.S. kg/mm ²	Impact kg.m/cm ²	Hardness Shore°C
3.00-3.40	0.20-0.90	0.25-0.60	0.20-0.50	1.00-2.00	0.25-0.35	20 - 27	0.20-0.25	55 - 70
3.20-3.60	0.20-0.80	0.20-0.60	0.20-0.50	1.70-2.50	0.25-0.40	20-27	0.20-0.25	70-75

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Our Products

Roll Mill Machinery



MILL STAND

Salient Features :

- Available in C.I. Casted
- M.S. casted & Steel Fabricated
- Compact and simple design ensures quick roll change

Specifications :

- 3-Hi & 2-Hi stands
- Centre roll fix fibre type



PINION STAND

Salient Features :

- Available in stress relieved steel fabricated body
- Case hardened & Ground helical Gears
- Main gears from casted tested En Steel

Specifications :

- 3-Hi & 2 Hi pinion stands
- Ranging between 4" to 30" PCD



REDUCTION GEAR BOX

Salient Features :

- Designed to dampen vibrations
- Works efficiently at peak loads
- Amply rated bearings
- Splash lubrication

Specifications :

- Single, Double & Multi Stage reduction gear Boxes as per requirement.
- Gear Box for 100HP tp 4000HP

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STRAIGHTENING MACHINE

Technical Specifications :

- Available in 130 mm roll centres to 600 mm roll centres
- number of rolls can be 10/8 and are suitable for all types of sections.
- Straightening Machine offered by Iron/Adamite Rolls



FLYWHEEL

Specifications :

- C.I. or steel casted
- Flywheel upto 20dia
- Flywheel upto 20 M.T. weight
- Turned to Zero eccentricity
- Dynamically balanced



GEAR COUPLING

Salient Features :

- Silent in running
- Fully Flexible to absorb Eccentricity

Specifications :

- Made From tested En-9 steel
- Complete size range



BUNDLE MACHINE

Salient Features :

- Available in rigid steel fabricated body
- Gears from forged & Casted tested En steel
- Heavy duty Taper Roller Bearings
- Capacity to cut 75 mm semi hot/cold
- Fixed type / Clutch Type



PLATE SHEAR

Salient Features :

- Available in rigid steel fabricated body
- Gears from forged & Casted tested En steel
- Main Gears from casted tested EN steel
- Heavy duty Spherical Roller Bearings
- Strokes per minute 12-45

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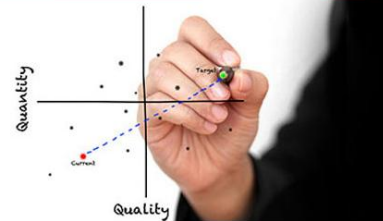
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Quality Assurance

Saraswati Castings is a quality driven company with focus on total customer satisfaction. Prime commitment towards quality has resulted in **Saraswati Castings Chill Rolls** being as an **ISO 9001 manufacturer of chilled Cast Iron Rolls**. **Regular Quality Check** thorough testing of rolls during each stage of **Manufacturing - Casting, Machining or Finishing** is carried out.

Microprocessor base equipment is installed for testing of the composition, hardness and dynamic balancing of rolls. The data generated is stored and analyzed regularly. These steps ensure that all rolls are uniform in hardness, chill depth, adequate ductility, high wear resistance and consistency of the hardened layer, ensuring that the rolls we supply meet the stringent quality requirements for our valued customers.

Our concerted efforts in the process of research and development have resulted in production of rolls of the highest quality at reasonable prices. Saraswati Castings finds great pride in the fact that our rolls have been highly appreciated by customers from across the globe.

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Website :-	www.chilledrolls.co.in

Branch Office

Company Name :-	Saraswati Castings
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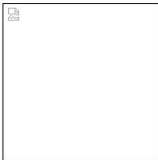
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